September 29, 2010 9:10:30 AM

Item ID:

D3833-3

Accept



Setup Start



Revision ID:

Item Name:

Required Date: 10/05/10

Mesh (Lid End)

Start Date:

10/05/10

Start Qty: 6.00

Req'd Qty: 6.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: 10/9/29 Tooling:

Date:

Run

Start Stop

Stop



Sequence ID/

Date:

SPC (Y/N):

0.00

Date:

Tool # Plan

Accept

Reject Reject

Insp.

Work Center ID

Operation Description

Revision Nbr

Set Up/ **Run Hours** Tool ID

Qty Code

Qty

Number

Stamp

Draw Nbr D3833

Rev A

100

Waterjet

FLOW CNC Waterjet

FLOW WATER JET

1-Cut as per Dwg D3833 □Dwg Rev: Deburr if necessary

0.00

1210-9-30

110

0.00

Memo

QC2- Inspect parts off machine FAI/FAIB

0.00

图(0-9-31)

Quality Control

120

QC8- Inspect parts - second check

0.00

Memo A(272

Quality Control

0.00

W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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Part No:		PAR #:		tegory:	NCR: Yes	No DQA :	Date:					
Resolution:			Dispositi	ion:	QA: N/C CI	QA: N/C Closed: Date:						
NCR:		V	WORK ORI	DER NON-CONFORMA	NCE (NCR)						
DATE	STEP	Description of NC Corrective Action Section				Verification	Approval	Approval				
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector				
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Work Order ID 62384

September 29, 2010 9:10:30 AM



Page 2

Item ID:

D3833-3

Accept

Setup Start

Stop



Revision ID:

Item Name:

Mesh (Lid End)

Start Date:

Required Date: 10/05/10

10/05/10

Start Otv: 6.00

Reg'd Oty: 6.00



Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date: _____

Tool # Plan

Code

Run

Start Stop



Date:

SPC (Y/N):

Set Up/

Date:

Accept

Reject Qty

Reject Insp. Number Stamp

Work Center ID

130

Sequence ID/

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location;

0.00

Run Hours

0.00

Qty

D10.01

140

OC21- Final Inspection - Work Order Release

H: 0.00

QC

Quality Control

Memo

Memo

0.00

W/O:		WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE					Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No		PAR #:		Fault Ca	tegory:	NCR: Yes No DQA: Date:						
				Disposit	ion:	QA: N/C Ck	A: N/C Closed: Date:					
NCR:			WC	ORK OR	DER NON-CONFORMA	NCE (NCR)					
DATE	STEP	Description of NC Section A		1 22 1	Corrective Action Section	n B	Verifica	ation	ation Approval	Approval		
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Picklist Print

September 29, 2010 9:10:30 AM

Work Order ID: 62384

Parent Item: D3833-3

Parent Item Name: Mesh (Lid End)



Start Date: 10/05/10

Required Date: 10/05/10

Start Qty: 6.00 Required Qty: 6.00

Comments:

IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	1,002.318		3.277263			
											1B10-0	1-30	

Expanded Metal Flat SS

Location	Loc Oty	Loc Code	
MAT	1002.318133		
114809	139.403243		
114853	11.80059		
115012	395.1315		
115067	13.0125		
115171	7.3394		
115401	115.6309		115401
115665	. 320		

Page 1

W/O:			WORK ORDER CHANGES								
DATE	STEP	PRO	CEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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				•							
Part No: PAR #:			_ Fault Ca	tegory:	NCF	R: Yes	No DC	A:	Date:		
			_ Disposit	ion:	QA:	A: N/C Closed: Date:					
NCR:		W	VORK ORDER NON-CONFORMANCE (NCR)								
						Verification					
DATE	STED	Description of NC			ction B		Verif	ication	Approval	Approval	
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Sec Action Description Chief Eng		Sign & Date	Verif Sec	ication tion C	Approval Chief Eng	Approval QC Inspector	
DATE	STEP	Description of NC Section A		Action Description			Verifi Sec	ication tion C	Approval Chief Eng	Approval QC Inspector	
DATE	STEP	Description of NC Section A		Action Description			Verifi Sec	ication tion C	Approval Chief Eng	Approval QC Inspector	
DATE	STEP	Description of NC Section A		Action Description			Verifi Sec	ication tion C	Approval Chief Eng	Approval QC Inspector	
DATE	STEP	Description of NC Section A		Action Description			Verifi Sec	ication tion C	Approval Chief Eng	Approval QC Inspector	
DATE	STEP	Description of NC Section A		Action Description			Verifi Sec	ication tion C	Approval Chief Eng	Approval QC Inspector	
DATE	STEP	Description of NC Section A		Action Description			Verifi Sec	ication tion C	Approval Chief Eng	Approval QC Inspector	
DATE	STEP	Description of NC Section A		Action Description			Verifi Sec	ication tion C	Approval Chief Eng	Approval QC Inspector	
DATE	STEP	Description of NC Section A		Action Description			Verifi Sec	ication tion C	Approval Chief Eng	Approval QC Inspector	

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DART AEROSPACE LTD	Work Order:	62384
Description: Mesh, Lid End	Part Number:	D3833-3
Inspection Dwg: D3833 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

	X	First Artic	ie	Proto	type		•
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Cor	nments
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16.00	+/-0.030	16,00	8		T		
		7000					
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asured by:	3	Audited by:			Prototype A	pproval:	N/A
	-4-30	Date:	1005	3 0		Date:	N/A
v Date C	hange		<u> </u>		Revis	ed by	Approve

09.11.04 New Issue

W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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			nd also control the first that the second									
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Part No: PAR #:			Fault Cat	egory: N	CR: Yes	No DQ	A :	Date: _				
			Disposition: QA									
NCR:		'	WORK ORE	DER NON-CONFORMANC	E (NCI	R)			·			
DATE	STEP	Description of NC Corrective Action Section			0:		cation	Approval	Approval			
DAIL	JULI	Section A	Initial Chief Eng	Action Description Chief Eng	Sign of Date		ion C	Chief Eng	QC Inspector			
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D3833-3 MESH, LID END D3833-5 MESH, LID END

CX1019129 W10: 62384

NEW ISSUE 08.09.23 REV. DESCRIPTION BY DATE DESIGN **DART AEROSPACE LTD** DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A MFG. APPR. SHEET 1 OF 2 APPROVED SCALE MESH, BASKET END DE APPR. COPYRIGHT © 2008 BY DART AEROSPACE LTD
THIS COOLAIGHT IS PRIVATE AND COMPOSET AND EXPENDED ON THE EXPRESS CONDITION TO THE BLEED FOR ANY PURPOSE OF COMPED OF COMMANDATED TO ANY OTHER PURSON TO THE PURPOSE OF COMPED OF COMMANDATED TO ANY OTHER PURSON TO THE PURSON DATE 08.09.23

NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F REF. DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

2

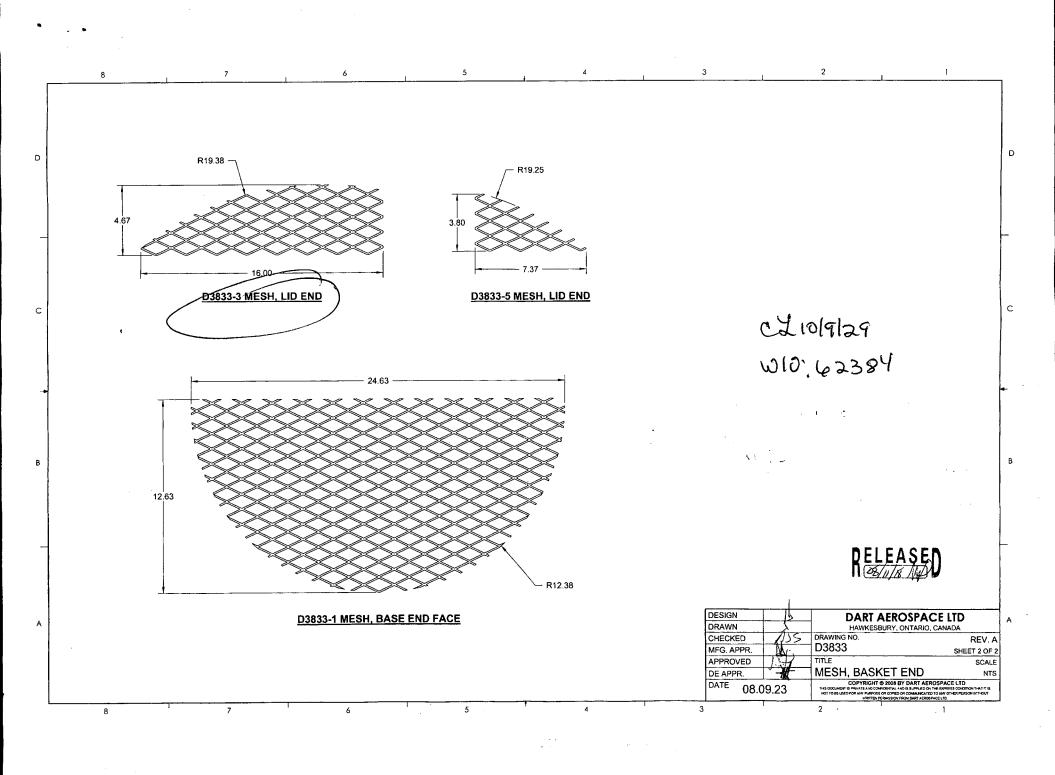
D3833-1 MESH, BASE END FACE

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W/O:		WORK ORDER CHANGES										
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Part No: PAR #:			Fault Cat	egory:	NCR: Yes	CR: Yes No DQA: Date:						
			Disposition: QA									
NCR:		\	WORK ORI	DER NON-CONFORMA	NCE (NC	R)						
DATE	STEP	Description of NC Section A Corrective Action Section B Initial Action Description			on B Sign		cation	Approval	Approval			
		Section A	Chief Eng	Chief Eng	Date		ion C	Chief Eng	QC Inspector			
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W/O:		WORK ORDER CHANGES											
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Part No		PAR #:	Fault Ca	tegory:	NCF	ICR: Yes No DQA: Date:							
Resolution:			Disposition: QA			A: N/C Closed: Date:							
NCR:		\	WORK OR	DER NON-CONFORM	ANCE	(NCR)						
DATE	OTED	Description of NC Corrective Action Section B				Verificat		ation	Approval	Approval			
DATE	STEP	Section A	Initial Chief Eng			Sign & Date	gn & Section C		Chief Eng	QC Inspector			
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